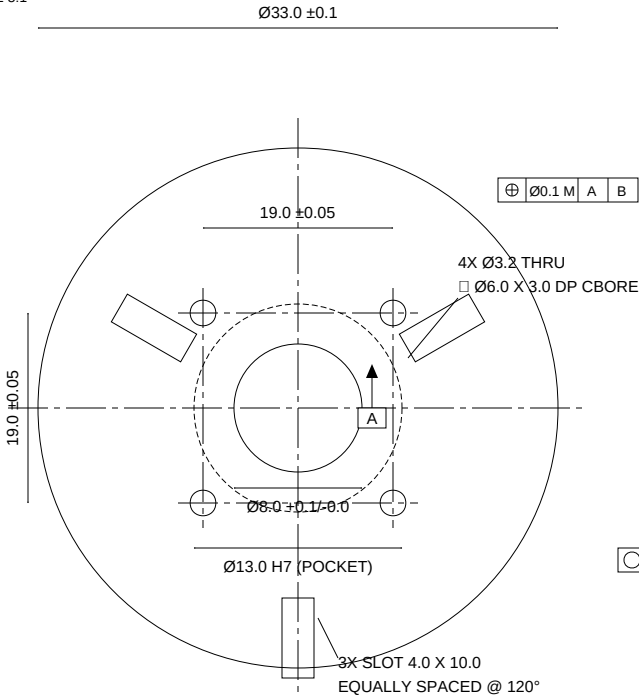
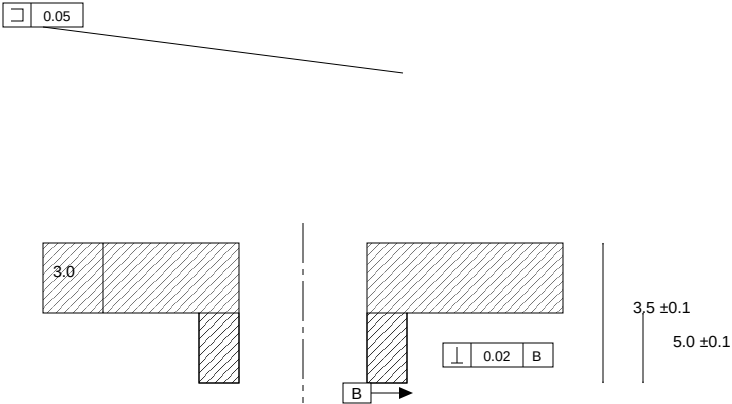


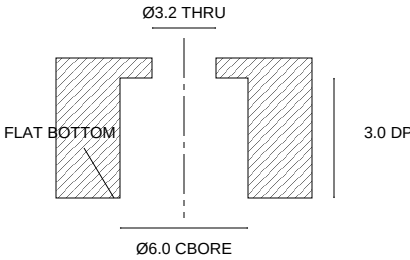
VIEW A - TOP
SCALE 5:1



SECTION B-B
SCALE 5:1



DETAIL C - MOUNTING HOLE
SCALE 10:1



NOTES:

- DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.
- INTERPRET DRAWING PER ASME Y14.5-2018.
- REMOVE ALL BURRS AND SHARP EDGES 0.2 MAX .
- BEARING POCKET SURFACE FINISH: $0.8 \mu\text{m Ra MAX}$.
- MOUNTING FACE SURFACE FINISH: $1.6 \mu\text{m Ra MAX}$.
- CLEAR ANODIZE PER MIL-A-8625 TYPE II CLASS 1, $0.005\text{-}0.018\text{mm}$.
- MASK BEARING POCKET DURING ANODIZE.
- COUNTERBORE FLAT BOTTOM, NO RADIUS.
- PART WEIGHT: $8\text{g} \pm 1\text{g}$.
- INSTALL HELICOIL P/N 1185-3CN060 IN EACH MOUNTING HOLE (NOT SHOWN).

MATERIAL:
ALUMINUM 6061-T6 PER AMS 4027 OR AMS-QQ-A-250/11
FINISH: CLEAR ANODIZE PER MIL-A-8625 TYPE II CLASS 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	12/07/25	JW

GAUNTLET DEFENSE SYSTEMS							
DoD Drone Dominance Program - Model-F							
DRAWN	J. WALLER	DATE	12/07/25	SCALE	5:1	SIZE	B
CHECKED	---			SHEET	4 OF 8		
APPROVED	---						

BASE PLATE

GNT-2812-002